

# **ENGINEERING CHANGE NOTICE** **DART AEROSPACE LTD**

Date: 07.07.11	Job No.: 00056	ADR Yes/No: YES	ADR Date: 07.07.11	ECN #: 998
Product No.: D206-539-013		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: BELL 406 EXTERNAL TORQUE METER		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	YES	LL	<i>[Signature]</i>
Production Engineering Coord	YES	JLM/EC	<i>[Signature]</i>
Director Quality Assurance	YES	SS/DT	<i>[Signature]</i> 07/08/11
Customer Order Processing	NO		

Distribution	Reqd	Resp	Received
Customer Technical Support	NO		
Marketing	NO		

**Reason for Change:**  
FACILITATE MANUFACTURING.

**Documents Affected:**  
RELEASE D2207 REV. C  
D2208 REV. C

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	YES	MB		07.07.09
2	Update Blue/Pink/DSI Folder and Electronic Files	NO			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	YES	KJ	UPDATE D-PARTS MASTER BINDER.	07.08.31
4	Update Grey Project Binder	YES	MB	ADD ADR TO PROJECT BINDER.	07.08.31
5	Move Electronic Files	YES	KJ		07.08.31
6	Update Master Document List (MDL)	NO			
7	Update Document Record (DR) <i>Rev. C</i>	YES	KJ		07.08.31
8	Create/Update Change Record Form	NO			
9	Create/Update PPP's	NO			
10	Update Controlled PDF Files	YES	KJ		07.08.31
11	Notify TC/FAA of Change	NO			
12	Update QSI 021 and/or STC Approval List	NO			
13	Update Product Development Summary	NO			
14	Update Accpac Database	NO			
15	Update Access (ARC) Database	NO			
16	Update/Verify ARC	NO			
17	Update Paperwork Kits in Production	NO			
18	Update Qpulse/Laminated Dwgs	NO			
19	Update Product Compatability Matrix	NO			
20	Create Eurocopter Form (FEE)	NO			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	YES	JLM/EC	SEE ADDITIONAL NOTES BELOW.	07.07.24
23	Update FAI Sheets	YES	JLM/EC	UPDATE D2207-1 & D2208 FAI SHEETS	07.07.24
24	Create/Update CNC Programs	YES	JLM/EC	UPDATE D2207-1 & D2208 WATERJET PROGRAM	07.07.24
25	Create/Update Tooling	YES	JLM/EC	SEE ADDITIONAL NOTES BELOW.	07.07.24
26	Red Tag Stock (Specify)	NO			
27	Rework/Scrap Current Production and/or Stock	YES	LL	SCRAP D2207-041/-1 AND D2208 IN STOCK	07.07.24
28	Update Paperwork Kits in Stock	NO			
29	Create/Update MPP	NO			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	NO			
32	Notify Eurocopter France	NO			
33					

**Description / Action:**  
22. UPDATE D2207-1 & D2208 IPPS/ESTIMATES & ADD NOTE TO CHAMFER CONTOUR OF D2207-1 AND D2208 BEFORE WELDING TO FOR ADEQUATE PENETRATION.  
25. CREATE TOOLING FOR DRILLING OF DIA.0.297" HOLES ON D2207-041.